

R7®

R7

FLUSH
MODERN
VERSATILE

RESIDENCE 7 windows and doors are characterised by elegant clean lines. A flush aesthetic that is modern and versatile with superior acoustic and thermal properties, as well as offering the latest in security and low maintenance innovations.

NEAREST RAL 7038
PAINSWICK



NEAREST RAL 9016
CHALK WHITE
@squiffy.mill.interiors



R7 IS HERE TO
INSPIRE YOU ON
YOUR JOURNEY TO
CREATE YOUR...

DREAM HOME!



NEAREST RAL 9001
CLOTTED CREAM

Elegantly flush sash exterior and interior gives R7 its chic modern appearance and versatility to be used in all properties looking for a contemporary edge to their windows and doors. All glass sight-lines are perfectly equal providing symmetry for a timeless kerbside appeal. Choose from one of our five glazing beads to fully personalise your internal aesthetic, continue the flush contemporary appearance with square or soften the look with decorative.

Residence 7's sophisticated seven chamber design and intelligent features perform to the maximum with acoustic and thermal performance.

It's the ideal solution for a wide range of properties, from modern new builds and city apartments to country cottages, period houses, and everything in between, Residence 7 is intended to be the window of your choice.

Designed and made in Great Britain, we've built long-lasting partnerships with our network of highly experienced fabricators and installers who are all ready to assist you in your decision making process.



R7

TAILORED TO
YOU

BEFORE



AFTER



NEAREST RAL 7016
ECLECTIC GREY

Residence 7 windows and doors are finished to perfection, combining a modern flush appearance and unquestionable market leading design features and performance, all in a maintenance free material. Available as casement windows, shaped windows, bay and bow windows, orangeries, conservatories, single doors, engineered doors and French doors - R7 has all the choices for your perfect home.



NEAREST RAL 9016
CHALK WHITE



NEAREST RAL 7038
PAINSWICK



With the sometimes frantic pace of modern living, you need your windows and doors to look their best with the minimum of effort. R7 windows and doors are virtually maintenance free; no painting, sanding or staining required! A simple wipe clean with warm soapy water, so you can spend more time doing the things you love.



NEAREST RAL 9016
CHALK WHITE

Our COLOUR COLLECTIONS

We have created six exciting collections, so you can choose the perfect tone to match your home both externally and internally.

All colours shown below are for guidance only.
Please request a colour sample to see the exact colour and finish available.
*Special order only - additional lead times & surcharge will apply | Minimum order quantities will apply

COASTAL *Colour Collection*

The Coastal Collection
brings together restful tones,
creating a sense of calm
and comfort.



COTSWOLD *Colour Collection*

The Cotswold Collection
colours associated with
the outdoors, enveloping
the countryside.



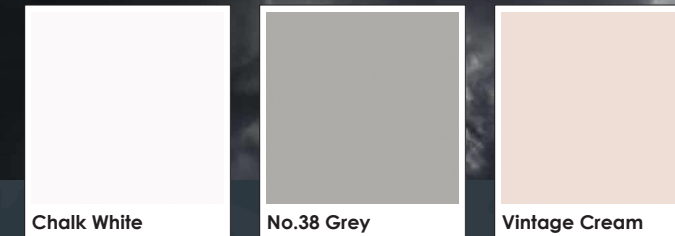
DRAMATIC *Colour Collection*

The Dramatic Collection
don't be afraid to embrace
darker hues, to create an
impactful, bold design.



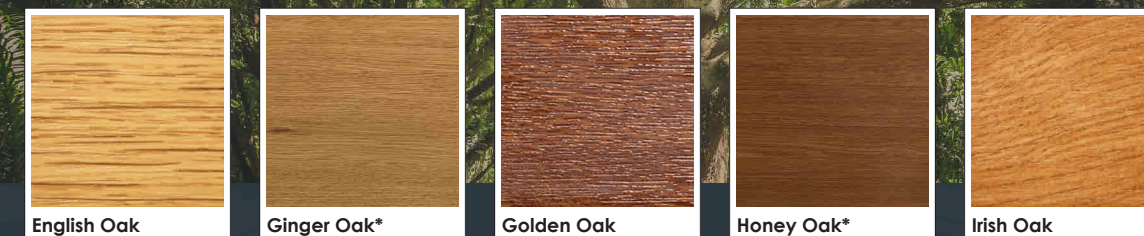
ELEMENT *Colour Collection*

The Element Collection
these bare finishes are formulated
using no foil, the pigment is added
to the extrusion for a natural pared
back look.



FOREST *Colour Collection*

The Forest Collection
combines all the colours and
feelings of the forest, whilst
replicating the 19th Century
unpainted timber window.



INDUSTRIAL *Colour Collection*

The Industrial Collection
influenced by modern industrial
spaces, they are contemporary,
yet timeless.



Residence 7
COLOUR
OPTIONS

Outside Colour Options

	Chalk White	Matched
Chalk White		
No.38 Grey		
Vintage Cream		
Cotswold Green		
Clotted Cream		
Painswick		
English Oak		
Ginger Oak*		
Golden Oak		
Honey Oak*		
Irish Oak		

Inside Colour Options

Inside Colour Options

Matched	Chalk White

- Clay*
- Grained White
- Pepper Oak*
- Sage*
- Corse Lawn
- Eclectic Grey
- No. 10 Black
- Noir*
- Rosewood
- Bronze*
- Greyish*
- Pyrite*

Outside Colour Options



The way you want them to be
Residence 7 windows and doors are finished to perfection, combining a modern flush appearance with all your personalised choices, why not head to the website to find your nearest installer and let your dream home become a reality.

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Please request a colour sample to see the exact colour and finish available.
*Special order only - additional lead times & surcharge will apply
Minimum order quantities will apply



LOOKING FOR MORE R7 INSPIRATION? CHECK OUT OUR PINTEREST BOARD





YOUR
HOME
YOUR
STYLE
YOUR
WAY



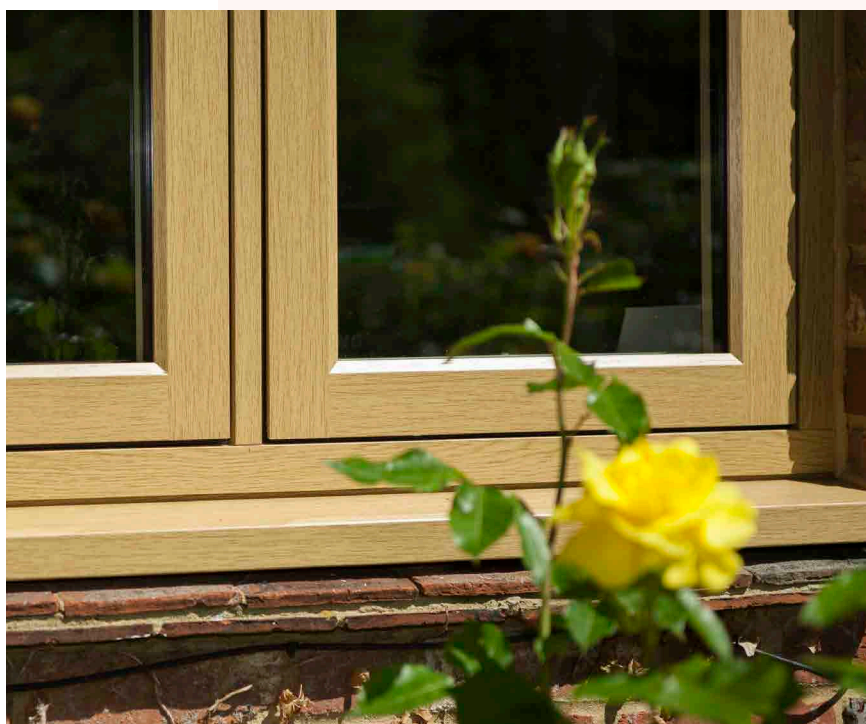
NEAREST RAL 1011
IRISH OAK
GEORGIAN BAR



NEAREST RAL 9003
GRAINED WHITE
BAY WINDOW



NEAREST RAL 1002
ENGLISH OAK
RADLINGTON CILL



NEAREST RAL 1002
ENGLISH OAK



AUTHENTIC
DETAILS

To add the finishing touch to your new windows and doors choose the Radlington Cill, this range is the modern interpretation of timber cills, designed to authentically accompany your Residence windows and doors so you can recreate that stunning look in both a modern or period home. Contemporary and traditional bay windows and orangeries are also easy to create using Residence 7. Choose from delightfully decorative or sleek square corner-posts.

R7 has a complete range to suit multiple bay angles and designs. For further personalisation you can choose to add Georgian bar too. It is so simple to create the perfect solution to complement your home.

OUTSIDE

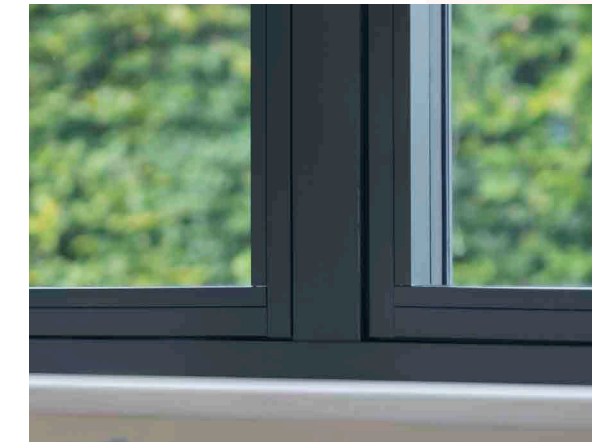
INSIDE



My
RESIDENCE
Case Study



NEAREST RAL 9016
CHALK WHITE



SQUARE BEAD



DECORATIVE BEAD

PERSONALISED

INTERNAL STYLE

A glazing bead is the part that secures your glass, but it also determines the finished internal aesthetic, which is why R7 is unique. You can choose from two designs, square or decorative; a 28mm decorative or square bead for double glazing, and a 44mm decorative or square bead for triple glazing.

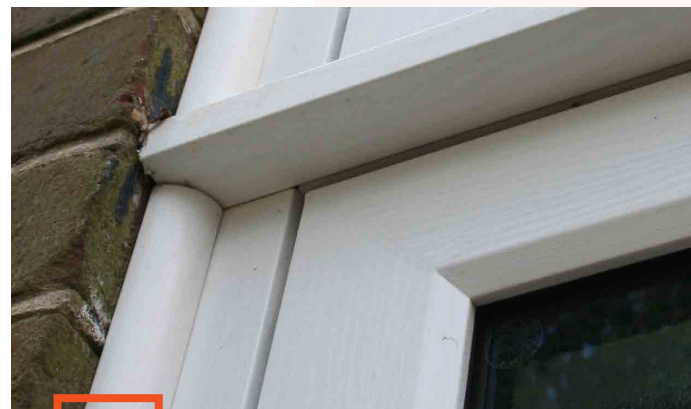
MANUFACTURING TECHNIQUES



1



2



3



4

A mitre weld will fuse the joints together diagonally for a contemporary appearance, or choose the Graf weld for a seamless diagonal weld. The Timberweld® process welds the profiles with a mechanical look to both sides, or MechWeld/ External Timber Look (ETL) gives a diagonal weld to the internal, with a mechanical look to the external. Of course, there's also the traditional mechanical joint which is not welded, but made in a traditional mechanical jointed method, often used in timber joinery.

1. Mechanical Joint
2. Timber Weld
3. Graf Weld
4. Mitre Weld



NEAREST RAL 7039
CORSE LAWN

BESPOKE

SHAPES

NEAREST RAL 8003
GOLDEN OAK



NEAREST RAL 7016
ECLECTIC GREY



Some homes have unique shaped windows, which need that bespoke touch. With Residence 7 we can cater for these requirements - we love bespoke shapes.

NEAREST RAL 9001
CLOTTED CREAM



NEAREST RAL 8022
NO.10 BLACK



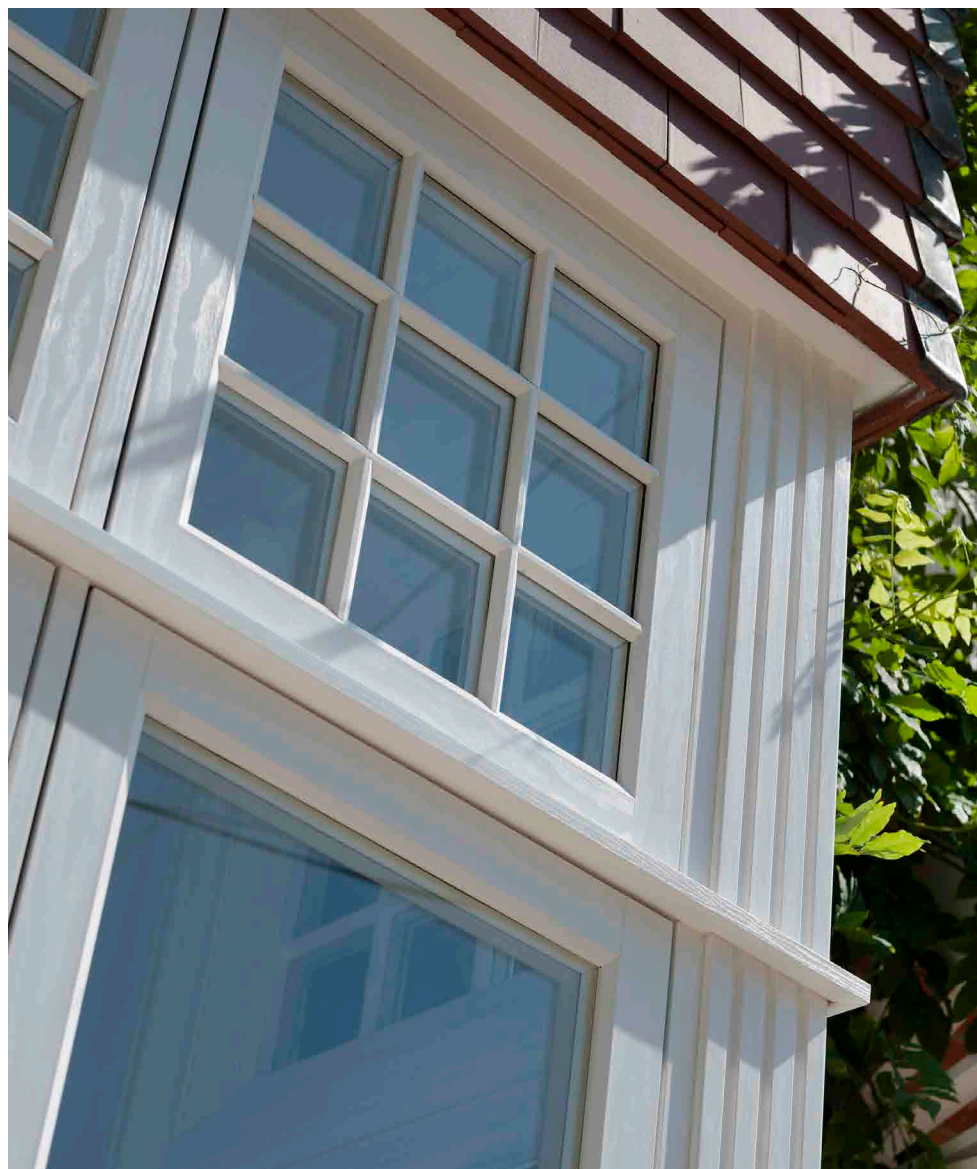
NEAREST RAL 9003
GRAINED WHITE
GEORGIAN BAR
& WEATHERBAR

Residence 7 windows can be further personalised to your individual requirements with different types of glass. Stained glass can add a touch of traditional charm to your windows, as can leaded. You can bespoke the glass with geometric patterns or add vibrant colours to create beautiful and classic designs. Speak to your installer to see what options are available to you.

STAINED GLASS

Old timber windows often had a raised moulding that ran horizontally. Its function has a dual purpose, to shed dripping water and to increase the strength of the mullion when required, that's why we recreated this feature to ensure it provided time-served traditional performance and aesthetics. There is the option to add Georgian bar to all R7 windows, completing the true timber alternative look.

WEATHER BAR/MULLION STIFFNER



NEAREST RAL 7038
PAINSWICK



TRICKLE VENTS

With regulations in place since June 2022, trickle vents are a mandatory requirement for most installations (some homes may be exempt within conservation areas or listed buildings, this exemption should be applied for as part of your planning process). The dedicated trickle vent cover conveniently hides the vent from view so the stunning sight-lines of the windows and doors isn't compromised. With colour matching capabilities, they are designed to fit with The Residence Collection's R7. And it doesn't stop there, the trickle vent also acts as a head drip to divert water away.

*Trickle Vent (R235): Irish Patent Pending number - 2024/0097,
GB Patent Pending number - GB2305143.6, Registered Designs
- GB6274085, GB6274086, GB6274087, GB6274088

NEAREST RAL 7038
PAINSWICK



NEAREST RAL 9016
CHALK WHITE

NEAREST RAL 7016
ECLECTIC GREY

LOCK & HINGE

RETENTION

Residence 7 boasts superior design details and screw retention reinforcements, locks and hinges are secured firmly into position. Residence 7 is also specifically designed to accommodate the additional weight of triple glazed units, allowing heavy duty hinges to fit and operate perfectly.

EASY- CLEAN

REBATE

Intelligently designed with an 'easy-clean' frame rebate, open your windows or doors and simply wipe clean, no sharp corners or deep grooves attracting dirt. We also have a variety of coloured bases, as an example; choose Eclectic Grey inside and out, you get a dark grey rebate to match! A uniquely clever design, for modern living.



My
RESIDENCE
Case Study



R7

DESIGNED AND MADE IN BRITAIN

R7 outperforms many other systems with a sophisticated seven chamber design and intelligent features.



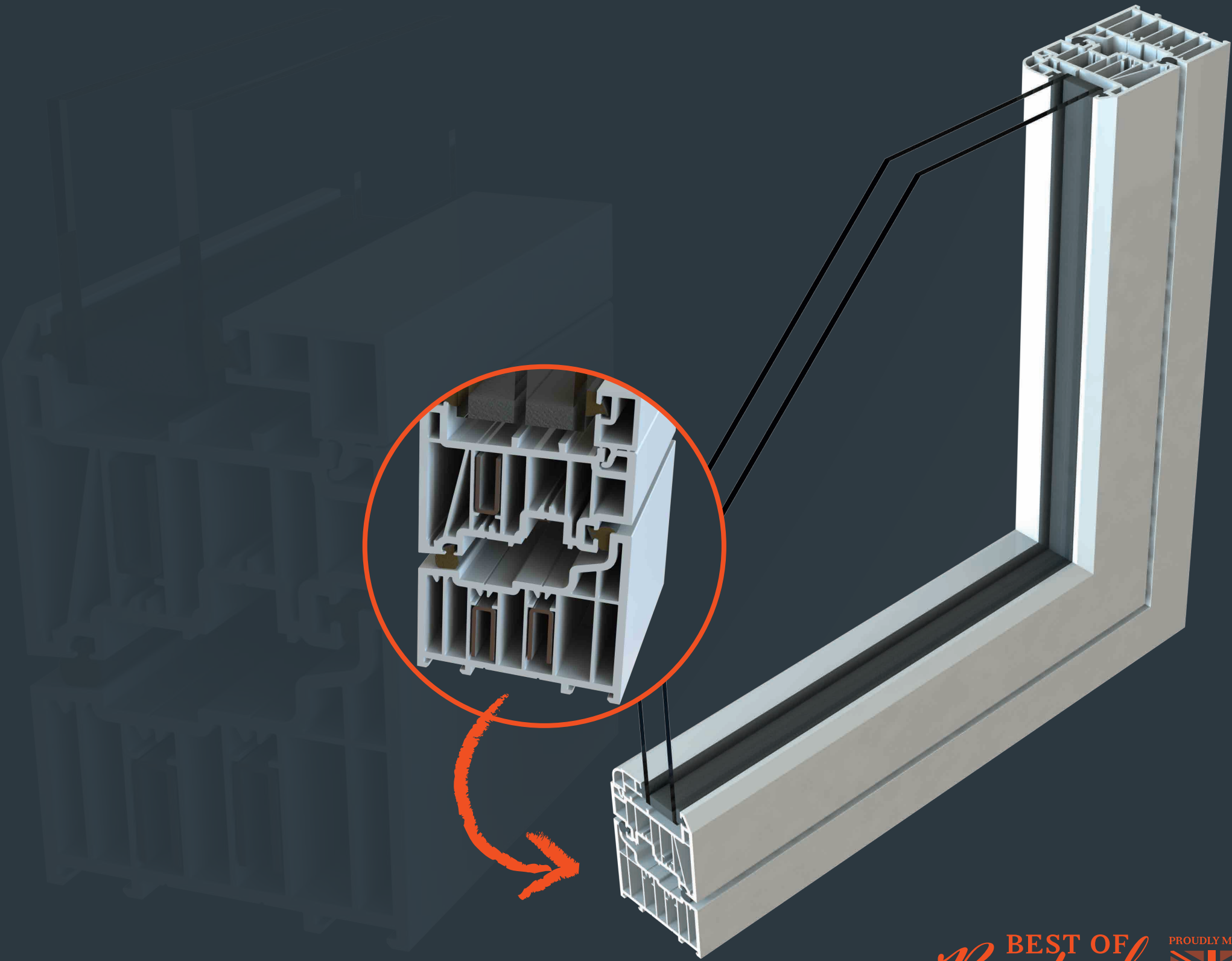
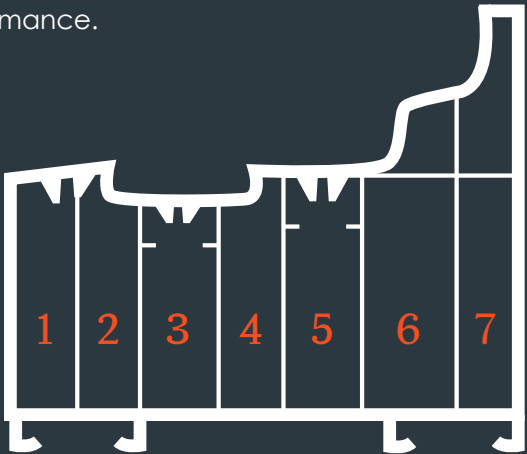
Scan the QR Code to
find out more about our
Residence 7 Collection.

ENERGY EFFICIENT GLAZING

Residence 7 is designed to accommodate 'energy efficient glazing' this term is used to describe double glazing or triple glazing used in modern windows. R7 has options for 28mm double glazing or 44mm triple glazing. The glazing bead is always on the inside which contributes to a higher security performance.

7 CHAMBER DESIGN

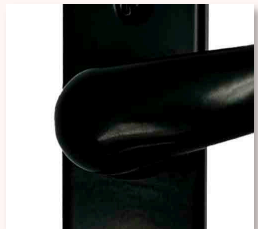
Residence 7 has been engineered to meet current and anticipated future standards. Other window frames typically offer 3 or 5 chambers and are usually 70mm wide, R7 has 7 chambers and is 75mm wide, resulting in superior thermal, acoustic, strength and security performance.



BEST OF
British **PROUDLY MADE**
 **IN BRITAIN**

DESIGNED
TO LAST

MONKEY TAIL & PEAR DROP



BLACK



GRAPHITE



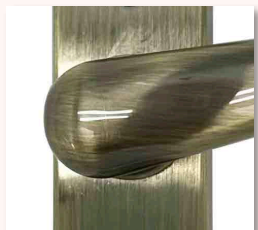
BRUSHED
COPPER



ROSE GOLD



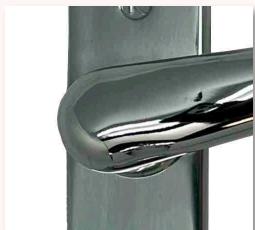
PVD Gold



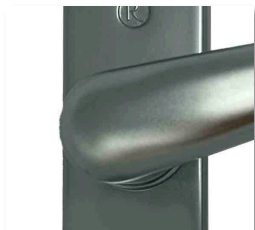
ANTIQUE
BRONZE



PEWTER
PATINA



POLISHED
CHROME



SATIN SILVER

KNURLED



PVD BLACK



GUN METAL



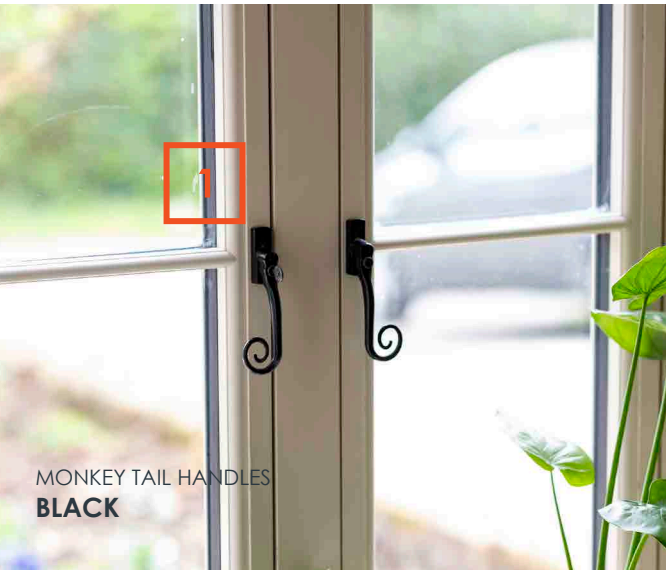
ANTIQUE
BRONZE



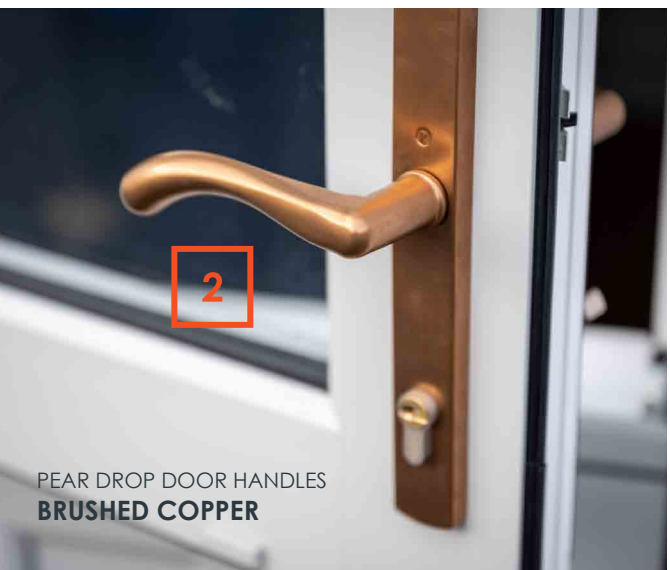
SATIN SILVER

The Regal Hardware range is available in a number of beautiful, hard-wearing finishes.

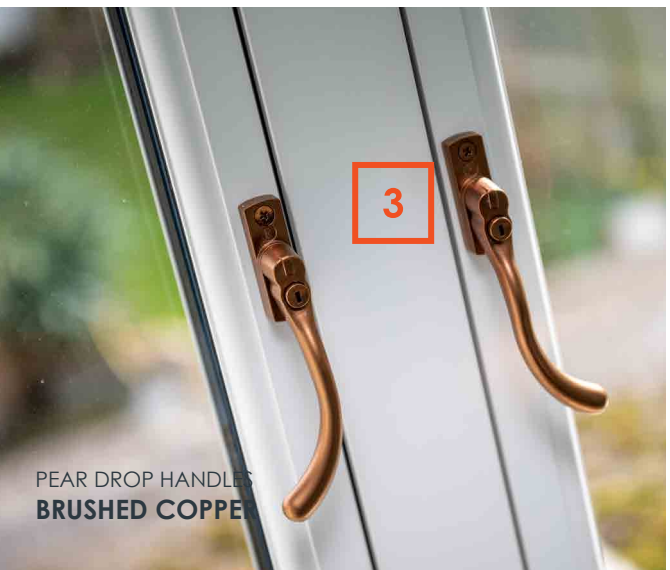
Personalise your Residence Collection windows and doors with a choice of handles and stays, in a range of colour options. Our hardware styles enable you to replace your windows without losing the character appearance, but also gives you the chance to opt for something more modern. The variety of style and colour options will suit your home, whether its contemporary or period.



MONKEY TAIL HANDLES
BLACK



PEAR DROP DOOR HANDLES
BRUSHED COPPER



PEAR DROP HANDLES
BRUSHED COPPER



4

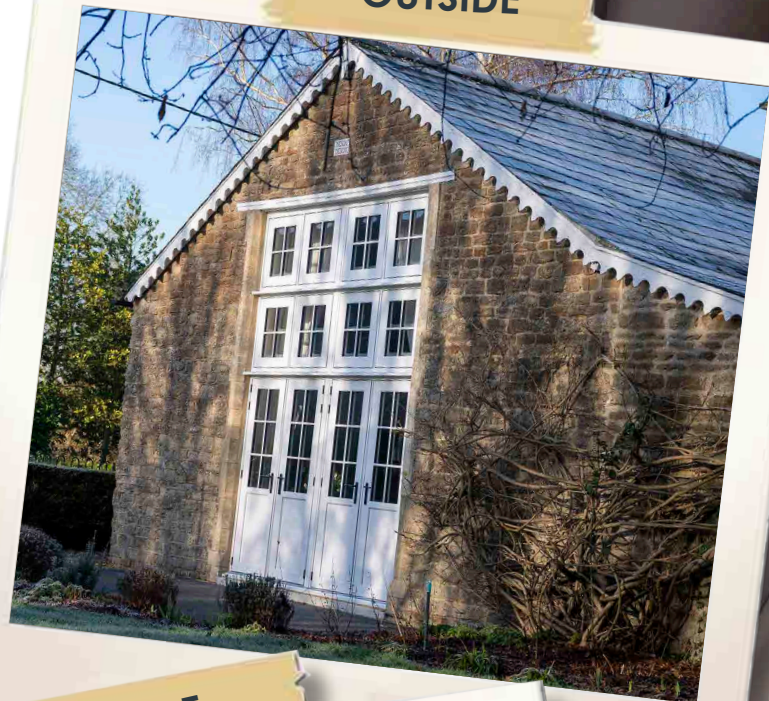
5

All handles are key lockable for extra security, with familiar push-button operation and a positive stop 'click-on-close' mechanism for improved ease of use, enhanced mechanical performance and a comprehensive testing programme, ensures your windows are guaranteed to operate smoothly.

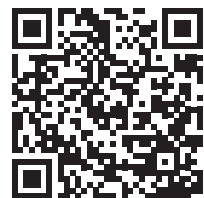
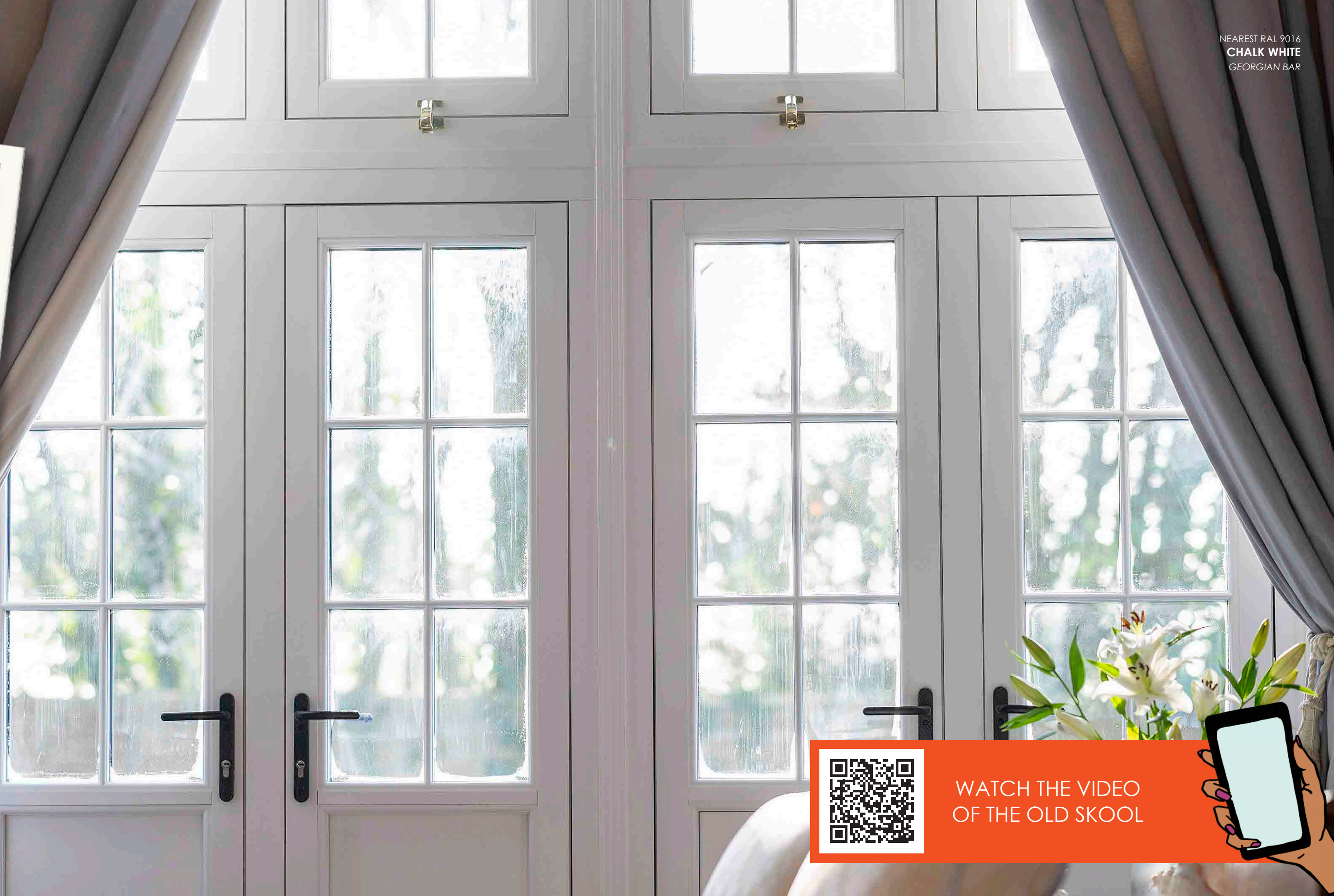
- 1. Black Monkey Tail Window Handles
- 2. Brushed Copper Pear Drop Door Handle
- 3. Brushed Copper Pear Drop Window Handles
- 4. 10" Monkey Tail/Pear Drop Stays
- 5. Working and Dummy Pegs Available

RESOUNDING
QUALITY

OUTSIDE



INSIDE



WATCH THE VIDEO
OF THE OLD SKOOL



TIMBER ALTERNATIVE

DOOR OPTIONS

RD

Why compromise beauty for functionality? The range of doors available through The Residence Collection ensures there's a timber alternative door for all applications. Our open-in flush door sash is chamfered to perfectly suite with our open-out door sash and window sash. Beautifully designed, blending traditional aesthetics with modern performance, in a wide range of colours – the perfect choice for bespoke customisation.

Doors, for all applications, the way they're meant to be.

ENTRANCE DOORS



CLAY
CHARLTON
ENTRANCE DOOR

Create an individual design statement for your home. Add georgian bar or sash mullion for a more period look or allow natural light to flood in by adding sidelights to your doors. Residence Collection doors require very little maintenance and they have excellent thermal and sound proofing features. You won't have to sacrifice on performance for beauty.

Specially designed to suit a wide range of properties, you can start designing your doors today.



SAGE
COTTINGHAM
ENTRANCE DOOR

CREATE YOUR
PERFECT
DOOR



NO.10 BLACK
CLIFTON
ENTRANCE DOOR

Protip

Design your own entrance door!



We understand how the right front door can be the centrepiece for your home aesthetic and truly complement your properties architecture. The Residence Collection will give you the 'wow' factor you are looking for; no more compromising on standard composite door sizes, make a door that fits your property perfectly. Residence Engineered doors can be used for front, back or side doors! Made to your exact size specifications, either open-in or open-out!

Customise your door. With a range of 11+ colours, and over 15 PAS 24 designs styles, you can create your own door, by choosing from a range of panels; flat, raised and/or fielded or tongue and groove. Add our patented* panel surround trim to complete that true timber alternative finish. Select your choice of glass from a vast range of designs and finish with your door handles and letterplates. You can design the perfect door for your home with low u-values and maintenance free – perfect entrance! **Contact your installer today!**

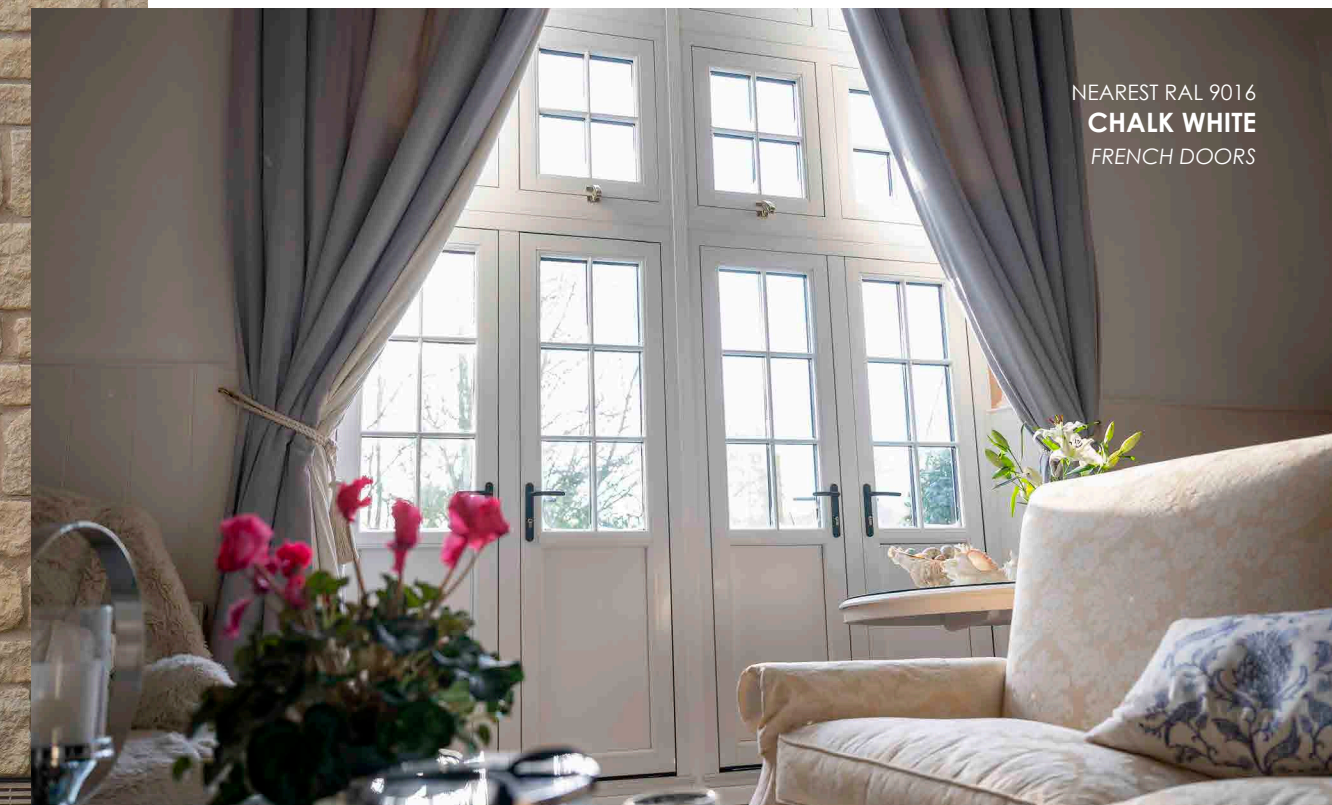
NEAREST RAL 7038
PAINSWICK
FRENCH DOOR

YOUR HOME YOUR WAY

Are you looking for a door design that's a little different? Maybe you want contemporary elements to suit your taste or something more traditional that will complement the character of your home? Our range of purposefully designed door sashes allow you that choice, create a door design that will suit any property, regardless of the age or style and accompany your Residence 7 windows perfectly.



French doors can truly transform your home, flooding it with an abundance of natural light, as well as providing easy access to your garden or patio. Whether traditionally styled, contemporary or a character property, Residence 7 can be tailored to make French doors to perfectly complement your home. Available in a wide range of styles and finishes to suit the unique style and character of your home.



NEAREST RAL 9016
CHALK WHITE
FRENCH DOORS

FRENCH DOORS

BEFORE



AFTER



GARDEN ROOMS CONSERVATORIES & ORANGERIES

Generally-speaking, conservatories and orangeries all constitute a "garden room", but more specifically, we define a garden room as emphasising the close relationship between house and garden. Use colours that enhance plus a style that opens access to the garden or courtyard.

A conservatory can create a unique addition to any home and can be a treasured and valuable room, providing much needed additional space. Conservatories are frequently created in the most unlikely of places and a useful room can be built in a previously unused part of a courtyard or garden.

Orangeries were once a symbol of prestige, built on to the residences of the very wealthy in a bid to protect their fruit trees during the colder months. Though their sense of luxury remains, the function of such spaces has changed to provide stunning additional living space, for use all year round.

NEAREST RAL 7038
PAINSWICK





NEAREST RAL 9003
GRAINED WHITE
GEORGIAN BAR



LOOKING FOR
INSPIRATION?
CHECK OUT OUR
CONSERVATORIES
PINTEREST BOARD



Our Sustainability Promise



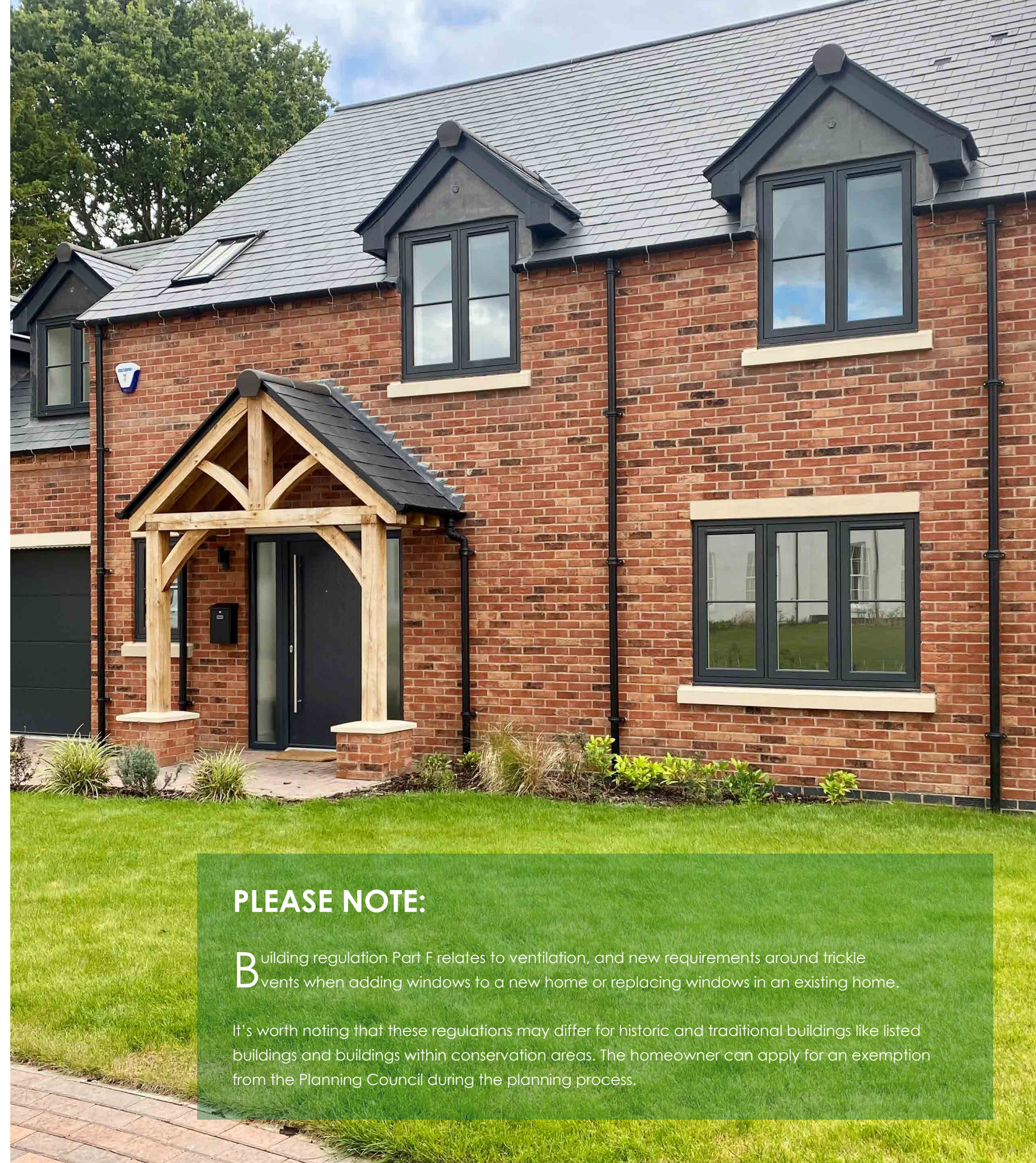
Greener Than You Realise

PVCu is greener than you realise. It's an insulating material, keeping you cosy in the winter and cool in the summer, contributing to lower energy bills and carbon emissions. R7 can achieve a Window Energy Rating (WER) of A++ and a u-value of 0.8W/m²K which is Passive House standard so it's future proof too. All our windows and doors can be fully recycled and actually include a recycled material section within them. As for maintenance, there's very little, no toxic paints, primers, preservatives or fungicides to keep your windows looking fresh!

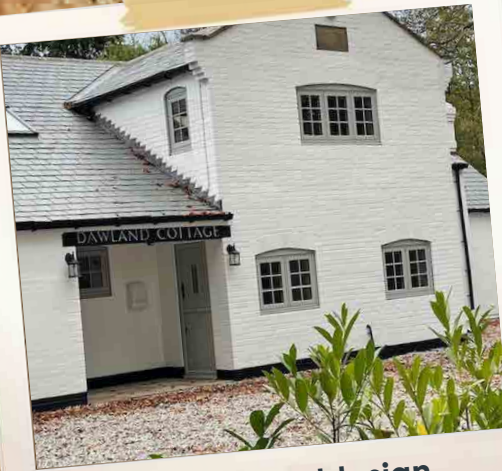
PLEASE NOTE:

Building regulation Part F relates to ventilation, and new requirements around trickle vents when adding windows to a new home or replacing windows in an existing home.

It's worth noting that these regulations may differ for historic and traditional buildings like listed buildings and buildings within conservation areas. The homeowner can apply for an exemption from the Planning Council during the planning process.



Client Gallery

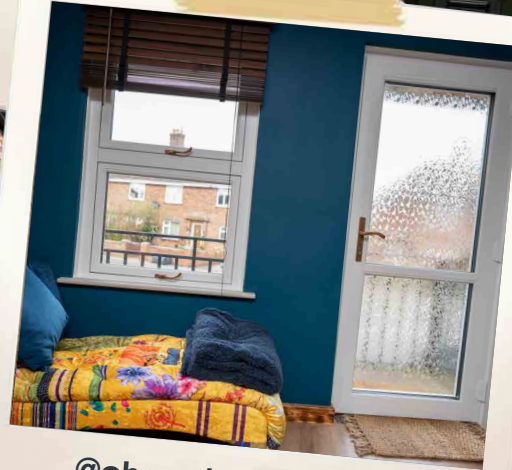


@ecothermaldesign



@harpendenwindows

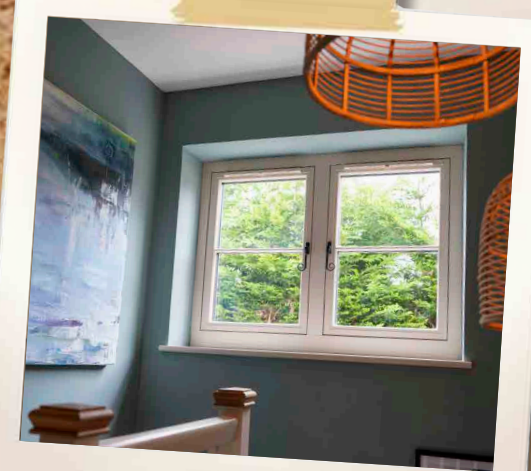
Our new R7 Clay flush windows with georgian bar, beautifully installed in this lovely home.



@chapel_adventures



@beadlemcvey_home



@hollylodgeproject



Special order installation

@alexander_windows

The R7 Clotted Cream windows have transformed this stunning home in Cheshire.



@squiffy.mill.interiors



@thenorfolkwindowcompany

R7 flush casement windows installed in Eclectic Grey.



#Residence7 #ResidenceCollection



LOOKING FOR MORE INSPIRATION? VISIT OUR INSTAGRAM PAGE





Your Residence journey is just beginning..

THE
RESIDENCE
COLLECTION

R7

Get in Touch

journey@residencecollection.co.uk | 01452 300912 | [residencecollection.co.uk](https://www.residencecollection.co.uk)



#residence7 #residencecollection #myresidence

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*Your chosen installer should do a professional survey and advise on the suitability of Residence 7 in your property and/or area.